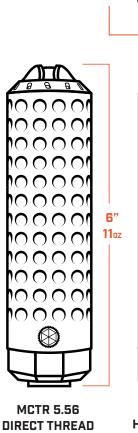


# MCTR'SUPPRESSOR

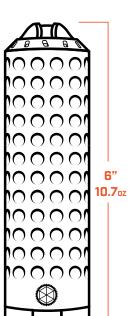
Experience unparalleled accuracy and silence with the SIONICS MCTR<sup>TM</sup> Suppressor. Designed with SAT<sup>TM</sup> "Stream Architecture Technology" and featuring an advanced "Blast Mitigation System", the MCTR™ family of suppressors have expanded chamber pockets which enhance top-tier suppression capabilities while still ensuring remarkably low back pressure and optimal performance.

Constructed using Additive Manufacturing with aerospace-grade materials, the MCTR<sup>TM</sup> is amongst the toughest and most high-tech suppressors on the market. Available in Direct Thread, HUB Compatible and Quick Detach.

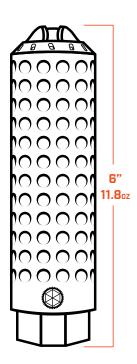






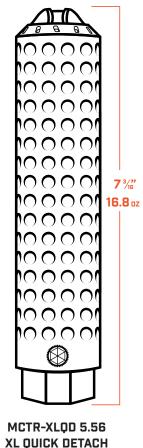


MCTR-H 5.56 **HUB COMPATIBLE** 



Stream SAT™ Architecture Technology

**MCTR-QD 5.56 OUICK DETACH** 



The MCTR Suppressor is engineered to achieve a sound reduction of 20 to 30 decibels, aligning with the performance benchmarks of comparable

suppressors. To ensure objective and comprehensive sound data, independent third-party testing is underway. We anticipate these results will further validate the MCTR's performance, while acknowledging that actual sound reduction may fluctuate based on firearm setup, ammunition selection, and ambient conditions. \* ALL NFA RULES APPLY \*

SIONICS Weapon Systems backs its products with a limited lifetime warranty against any manufacturing defects. Visit www.SIONICSWEAPONSYSTEMS.com for full details. \* Failure to follow installation instructions may void warranty.



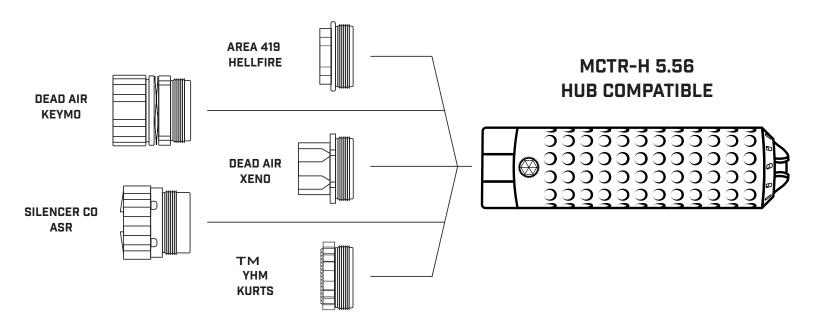




## MCTR SUPPRESSOR

## NON SIONICS COMPATIBLE HUBS

1×16 left-hand thread QD, open source by CAT. Offered in 1/2×28 thread pitches:



## SHIMMED SUPPRESSOR ADAPTER INSTALLATION

#### INCLUDED IN PACKAGING

- Suppressor Adapter
- Shim/Spacer Kit
- User Manual

#### **REQUIRED TOOLS**

- Acetone or Residue-Free Degreaser
- Cleaning Cloth/Cotton Swabs
- Brass Brush

- 1/2" Torque Driver (min. 20 ft lbs)
- 3/4 crow foot or 19mm socket
- · Midwest upper receiver rod or similar upper receiver fixture
- Rocksett (Optional/Not included)

Referring to host weapon user manual, remove existing flash hider/muzzle brake, spacers, shims and/or washers from host weapon. DO NOT reuse the shims, spacers or washers removed from host weapon.

- 1. Apply acetone/degreaser to the muzzle threads of host weapon barrel. Use cleaning cloth and/or brass brush to remove debris and residue from threads. Additionally, apply acetone/degreaser on cotton swab to clean the internal threads of adapter. Rocksett will not adhere to threads if surface is not dry and stripped clean of debris and residue.
- 2. Refer to illustration for dry fit timing recommendation. (15° 20° before TDC)
- Install the proper shim stack.
   Note: For best fit, always sandwich the
  - Note: For best fit, always sandwich the thinnest shim in between thicker shims.
- Install adapter onto the barrel and tighten by hand.
- Torque the adapter between 20 30 lb-ft (2.77 to 4.15 metric kilograms).
   Note: Use a torque wrench and open-ended crow's foot, or Socket.
- If the dry fit timing position is correct shim stack. Proceed to the next step. If proper timing is not correct, remove the adapter; add or subtract necessary shims until proper position of logo at 12 o'clock TDC is achieved. Remove adapter, shim stack and proceed to next step.
- Apply a thin coat of Rocksett on to adapter threads and barrel threads.
- Repeat steps 4-6 to reinstall the shim stack and adapter.
- 2. Allow Rocksett to cure for 24 hours before firing host weapon.

### FLASH HIDER ONLY

Timing is NOT REQUIRED FOR THIS FLASH HIDER. Warning! Do not use crush washer for alignment. Thread Flash Hider-QD onto the barrel. Using 3/4 crow foot or 19mm socket, index the flats of the muzzle device and torque to approximately: 30ft-lbf ( $\approx$ 20° after hand tight)

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